

Continuous Improvement Toolkit

Project Charter



The Continuous Improvement Map

Managin Risk PDPC	Selection & Decision Making Planning & Project Manageme
RISK PDPC	Break-even Analysis Importance Urgency Matrix Daily Planning PERT/CPM
FMEA RAID Log*	Quality Function Deployment Cost Benefit Analysis MOST RACI Matrix Activity Networks
Risk Analysis*	Payoff Matrix Delphi Method TPN Analysis SWOT Analysis Stakeholder Analysis
Fault TreeAnalysis Deci	ision Tree Pick Chart Voting Four Field Matrix Project Charter Improvement Roadmaps
Traffic LightAssessment	Critical-to X Force Field Analysis Portfolio Matrix PDCA Policy Deployment Gantt Charts
Lean Measures OEE Ka	no Decision Balance Sheet Paired Comparison DMAIC Kaizen Events Control Planning
Process Yield Cost	of Quality* Pugh Matrix Prioritization Matrix A3 Thinking Standard Work Document control
Project Kl	Understanding Dest Flactices Implementing
	tive Statistics Chi-Square Nonparametric Cause & Effect TPM Automation Solutions*
	pability Distributions Hypothesis ANOVA DOE Mistake Proofing Health & Safety
BottleneckAnalysis Histog	rams Normal Distribution Multivariate Multi-vari Studies Simulation Just in Time 5S
Reliability MSA Grap	hical Methods Scatter Plots Correlation Regression Quick Changeover Visual Managemen
Understanding Run	n Charts 5 Whys Root Cause Analysis Data Mining Product Family Matrix Flow Pull
Performance**	ol Charts Fishbone Diagrams Relations Mapping SIPOC* Spaghetti** Process Redesign
Benchmarking	
Data collection planner*	
Check Sheets** Interviews	Brainstorming SCAMPER*** Attribute Analysis Value Analysis** Process Mapping
Questionnaires Focus G	roups Affinity Diagrams Morphological Analysis Flow Process Charts** Time Value Map**
Data Observat	ions Mind Mapping* Lateral Thinking Flowcharting IDEF0 Service Blueprints
Collection Sugge	stion Systems Five Ws Group Creativity Designing & Analyzing Processes



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Project Charter

One page document that summarizes the fundamental information of a project before it begins



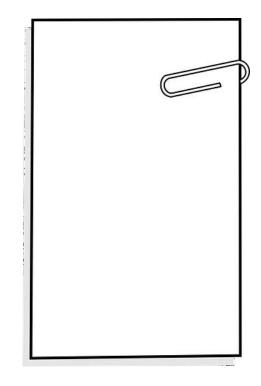


Clarifies the project **objectives** and **scope**

Addresses the needs of the

stakeholders Defines the roles and

responsibilities





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The information in the project charter is critical for obtaining leadership support and commitment to provide the necessary funding and resources



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Once signed, it **authorizes** the project leader to formally start on the project and use the necessary resources and funding to complete the project successfully







Although project charters are short and brief, they often refer to more **detailed** documents



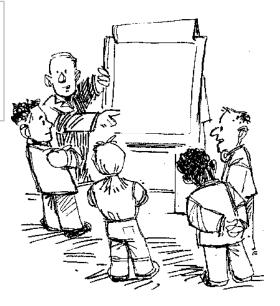




Benefits

Establishes a **shared understanding** of the project scope and objectives

Enables all stakeholders to **review the project** and commit it





Benefits

Acts as a **contract** between the project sponsor, key stakeholders and the project team







Benefits

Communicates the objectives to those outside the project team

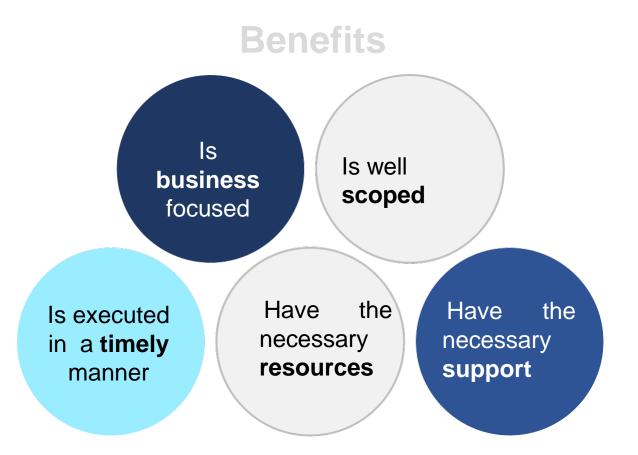
Serves as a **reference** for future projects





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The **components** will vary depending on the methodology used, but often include . . .

	Objectives	
Problem statement	Baseline	Business Impact
Scope &	data	Time frame for
boundaries	Project project team	executing the project



They should, however, provide **answers** to:

What must be done?

Why doing it?

What are the benefits of implementing the project?

When must it be done?

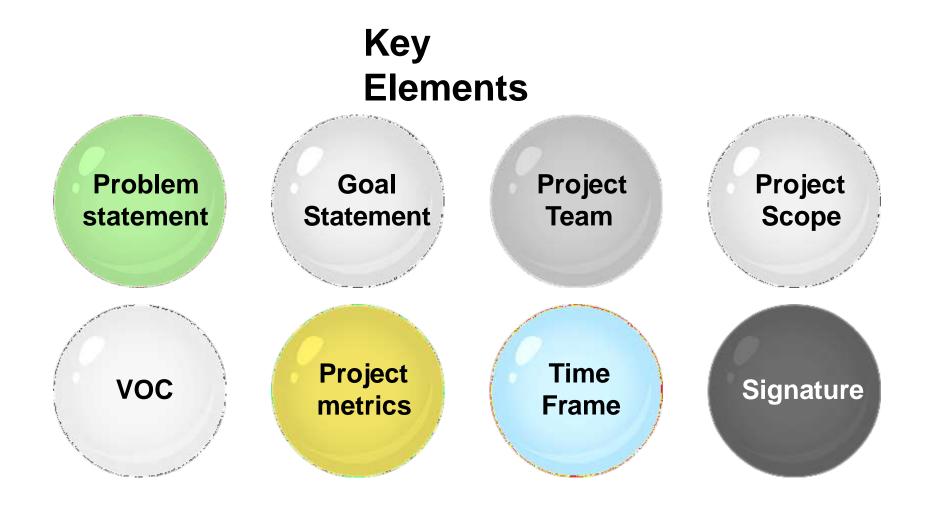


Who does what?



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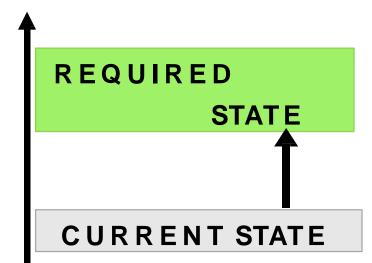




Key Elements – Problem Statement

A problem exists when there is a difference between

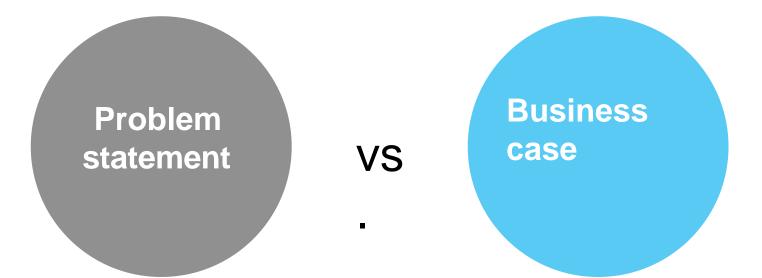
where we are and where we want to be







Key Elements – Problem Statement



The problem in one statement

Why the problem needs to be solved



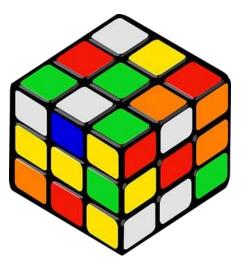


Key Elements – Problem Statement

The business case **should** – describe what is the impact on the customer when it occurs

The business case **may** – describe when and how often the problem occurs

The business case **may** – state the symptoms and their effects







Key Elements – Problem Statement

There is **no right or wrong** way of writing a problem statement

It should be brief and specific

It is sometimes written in the following format . . .

- The problem of...
- Is affecting...
- The impact of which is...





Key Elements – Problem Statement

The problem statement **should not** Include background information

It should not discuss the causes or solutions





Key Elements – Problem Statement

Should be brief and **specific** Should not discuss the causes or solutions Should not Include backgroun d informatio Should be supporte d with data





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Key Elements – Problem Statement

Example of a problem statement

The manual oil refilling process using drums in the forming machines in line #4 make it difficult to control oil losses which may reach more than 4% per drum







Key Elements – Problem Statement

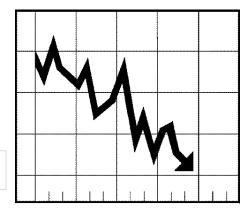
What is the Problem of this Problem Statement:

"The business is not making enough profit"

Not supported with data

Too general

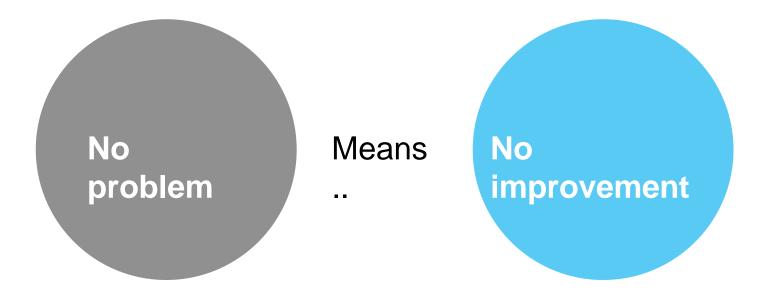
You can't solve all the problems at once







Key Elements – Problem Statement







Key Elements – Goal Statement

Should respond to the problem statement

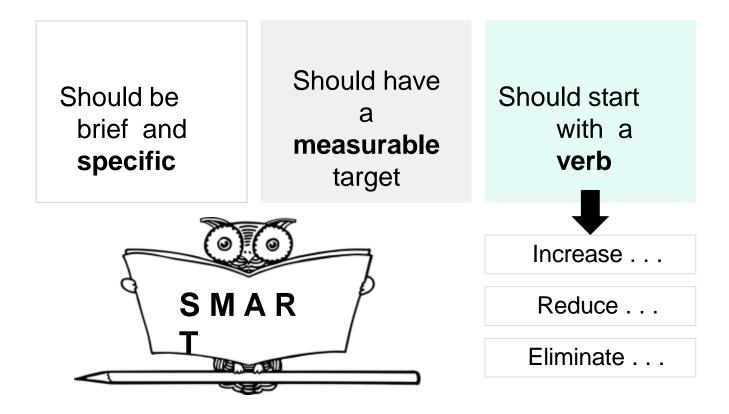
Should clearly define the **purpose** of the project







Key Elements – Goal Statement







Key Elements – Goal Statement

It is often written in the following format.

Improve (primary metric) from (baseline performance) to (desired future performance) by (desired date of completion)





Key Elements – Goal Statement

Avoid using technical language when writing a goal statement

Avoid suggesting or assuming a solutions









Key Elements – Goal Statement

Specific

Measurable

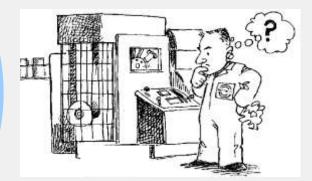
Time bound

Defines the scope

Does not refer to solutions or causes

Example of a GOAL statement

Reduce oil losses of the manual refilling process of the forming machines in line #4 to less than 1% per drum by the 30th of October

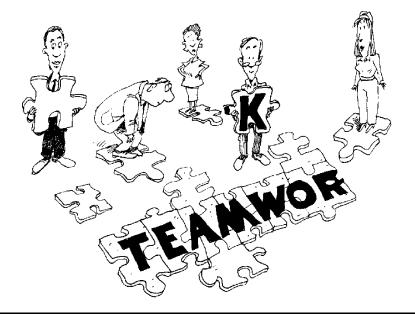






Key Elements – Project Team

Composed of a dedicated **project leader** and **team members** from cross functions





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Key Elements – Project Team

The Project Leader . . .

Provides	Establishes
the	a shared
purpose	ownership
Communicat	Monitors
es and	and
facilitates	tracks







Key Elements – Project Team

The **team members** are responsible for executing the project activities to produce the desired deliverables







Key Elements – Project Team

It is also common to have a project sponsor

He should have the **authority** to afford the necessary resources and provide support as needed

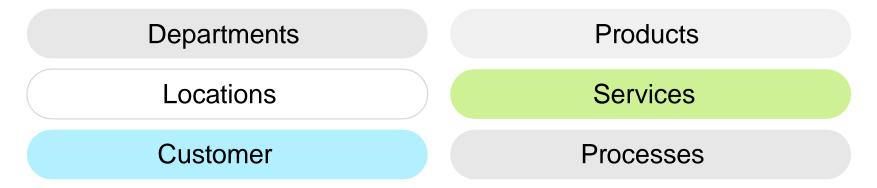




Key Elements – Project Scope

Defines what is involved in the project and what is not

It is important to identify ...





Key Elements – Project Scope

Avoid the **temptation** of expanding the scope of the project . . .

You will not be able to **complete** the project within the allocated time

More resources will be required

The action and control plans will be too detailed

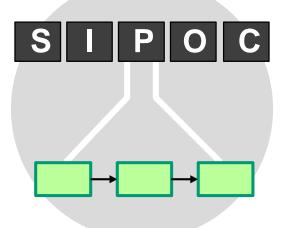






Key Elements – Project Scope

Use **SIPOC mapping** to identify key **S**uppliers, Inputs, **Process boundaries**, **Outputs and Customers**







Key Elements – VOC

Customers are the elements that identify the need for executing the project

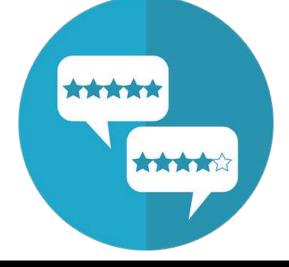
It is important to take the Voice of the Customer into account during the project definition phase





Key Elements – VOC

A customer representative may be needed to evaluate the outcomes of the project definition process and provide feedback as necessary





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Key Elements – Project Metrics

Bring attention to the future progress and results

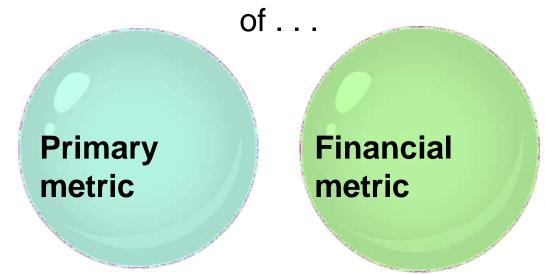






Key Elements – Project Metrics

The success of any project is measured by each or both



Tracking these metrics is important not only during the project period but also several years after the project completion



Key Elements – Time Frame

The time required to complete the project

Often represented by the **start** and **expected completion** dates

It is possible to assign approximate completion date, you need, however, to revise it as the project progresses





Key Elements – Signatures

Signing on the project charter . . .

Serves as a formal approval of the project

Empowers the project leader to proceed with the project







Other Elements

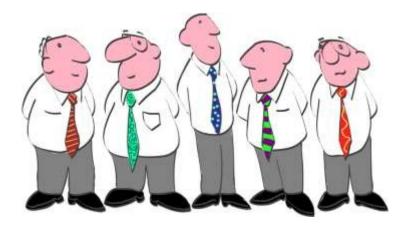






A Project Charter May Contain

The key **stakeholders** affected by the project, and their expectations and concerns



We need to get their support in order for the project to be successful



A Project Charter May Contain

The implementation Methodology





A Project Charter May Contain

Project Cost and Benefit Analysis

Cost of Poor Quality (Help determine the potential savings)

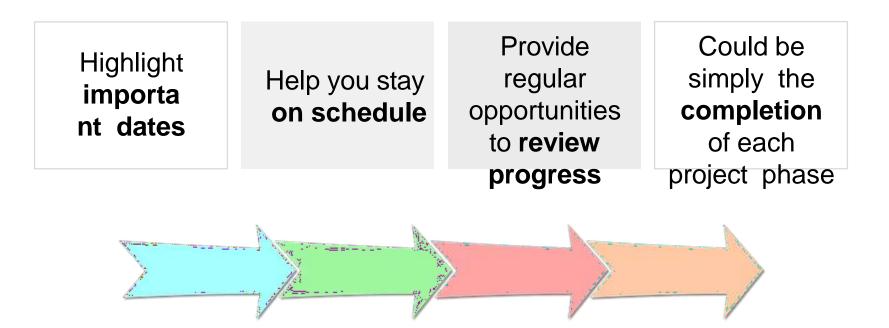






A Project Charter May Contain

The milestones of the project . . .

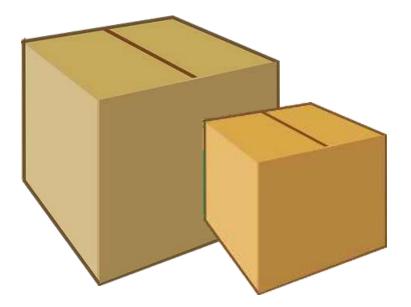


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A Project Charter May Contain

Project deliverables at every stage



If a deliverable is significant, it may be a milestone



A Project Charter May Contain

A Communication Plan

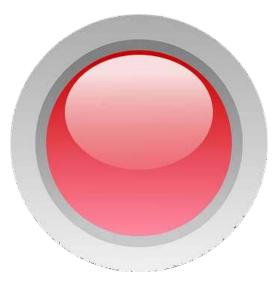
Should contain the main **messages** of the project to be communicated to the main stakeholders





A Project Charter May Contain

A **go/no go decision** to decide whether to move forward with the project as defined or to stop

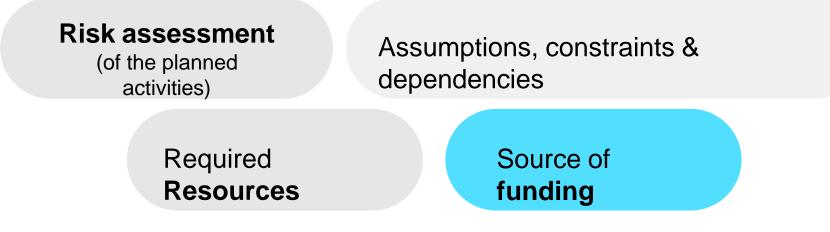




A Project Charter May Contain

Other components . . .

Barriers and obstacles that could hinder the team







A Project Charter Template

PROJECT CHARTER		
Project Title:		
Problem Statement:	Goal Statement:	<u>VOC:</u>
<u>Project Team:</u> Leader: Team member1:	Project Information: Project start: Project end: Project approach:	Key Metrics:
Team member2: Team member3:	Project scope:	<u>Resources:</u> :
Milestones:		
Signatures:		



How to Prepare an Effective Project Charter?

Should be **customer** focused & addresses their specific needs and expectations

Should be developed as a **collaborative** effort



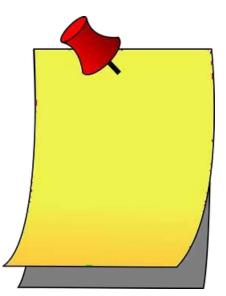
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How to Prepare an Effective Project Charter?

Should be **clear** and **concise** (preferably one page)

Should contain **realistic** and **achievable** objectives (use the SMART checklist)







How to Prepare an Effective Project Charter?

Should be dealt with as a **live document** during the project lifetime

Should be **updated** as the project progresses





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Further Information

Project charters can be made by the project team, the sponsor, or by an expert external to the project team



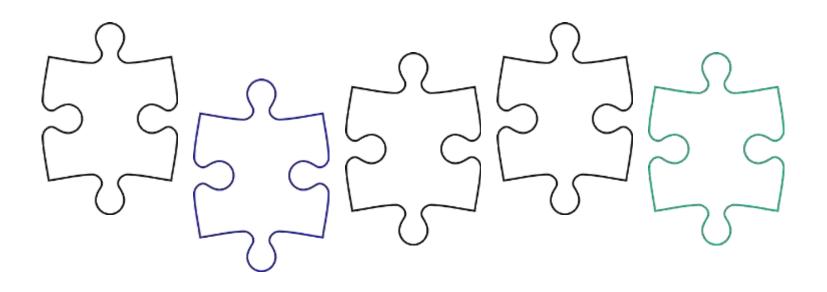


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Project Charter

Further Information

It may be created for each phase for multiple-phased large projects





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Further Information

Sometimes, the project should be **stopped** at the beginning:

The potential benefits are **not sufficient**

The **availability of resources** might be an issue

What else?







Further Information

Are we following the right goal? Use the **SMART checklist**

- S Specific
- M Measurable
- A Achievable
- R Realistic
- T Time bound

- **P** Positively stated
- U Understood
- R Relevant
- E Ethical

- C Challenging
- L Legal
- E Environmental
- A Agreed
- R Recorded

Always check whether your goals correlates with the 14 requirements



Further Information

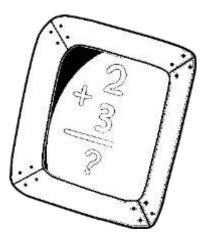
A good problem statement concisely communicates the problem in terms of who, what, when, where, and how many

Who is affected by the problem?

What does the problem appear to be?

When does the problem occur?

Where does the problem occur?



How many times has the problem occurred over the defined period?



Further Information

A good goal statement describes . . .

What do we want to do?

By when?

What is the level of performance we want to reach?





Further Information

The project charter has to be filled in and agreed by the **Champion** before the kick-off

The completed project charter is a **requirement** for a project kick-off

Adjustments to the project charter are possible with the approval of the Champion

A completed project is a requirement for Black Belt certification

